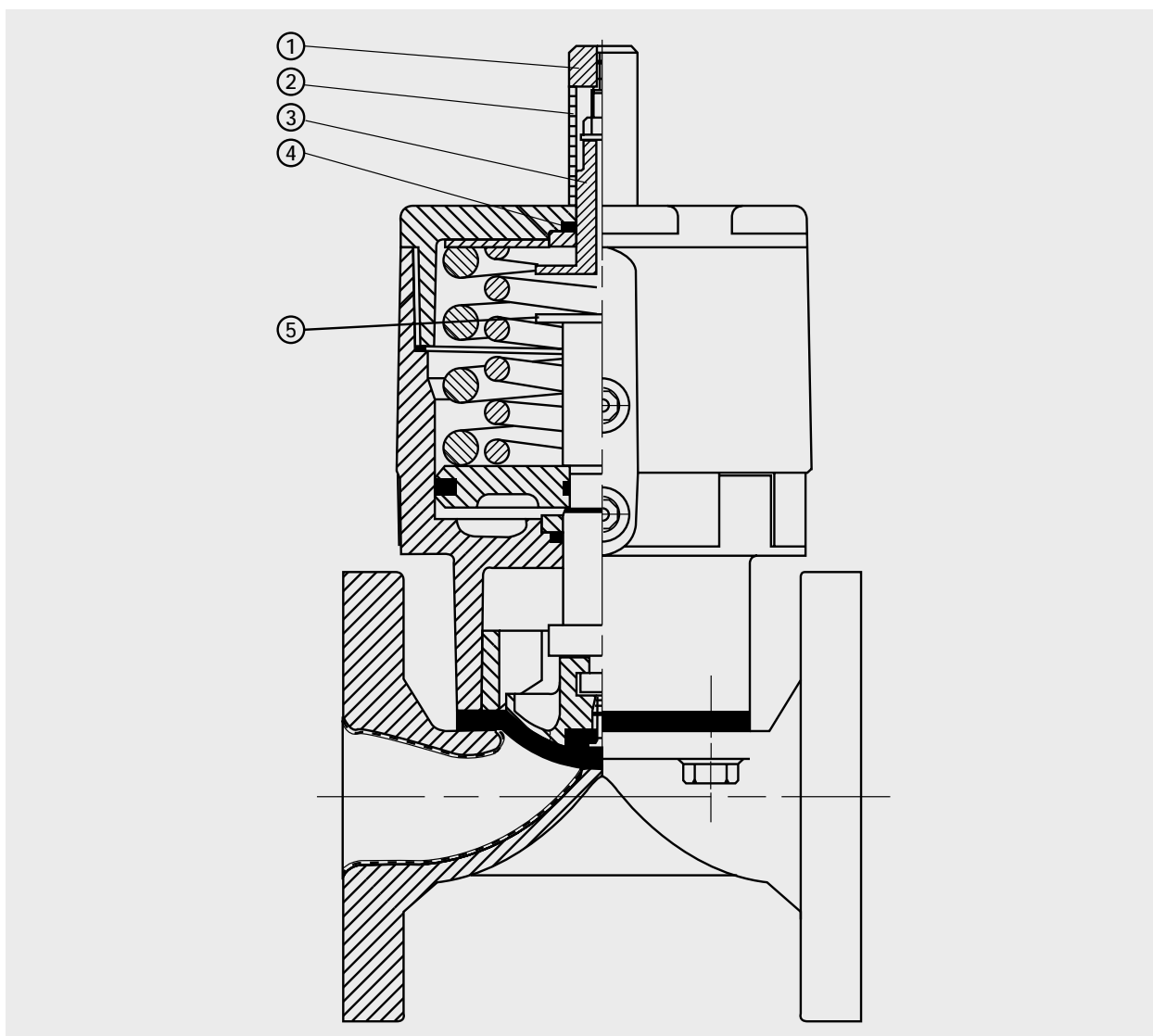


EC Actuators – Limit Open Travel Stop Operating Instructions



1. Unscrew the plastic indicator cover ① by rotating in an anti-clockwise direction.
2. Using an appropriate spanner *, hold adjustment indicator ③ firmly in position.
3. Using an appropriate spanner *, unwind the seal locknut ② by rotating this in an anti-clockwise direction – this disengages the locknut sealing element.
4. Rotate the adjustment indicator ③ to the desired travel and hold firmly with the correct spanner.
5. Rotate the seal locknut ② clockwise until it is seated on the adjustment indicator ③ and lock them into position. Once tightening torque has been applied the sealing element is engaged.
6. Replace the plastic indicator cover ① by rotating it in a clockwise direction onto the limit stop indicator ⑤ M4 thread.

* 10mm on DN15, DN20 & DN25 & 16mm on DN40 & DN50